

# DESIGN OF AN INNOVATIVE SUPERCONDUCTING CYCLOTRON FOR COMMERCIAL ISOTOPES PRODUCTION

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# Outline

- Motivation
- Major machine parameters
- Conceptual design output
- Challenges
- Look forward

# Existing Medical Cyclotrons

There are two main types of commercial medical cyclotrons:

- for medical isotope production
  - high current (0.05–1 mA)
  - low-to-medium energy (7–70 MeV)
  - H<sup>-</sup> machines
- for proton therapy
  - low-current (  $1 \leq \mu\text{A}$  )
  - high-energy (200–400 MeV)
  - proton machines

# PET Cyclotrons

Well established:

- IBA: Cyclone 18/9
- ACSI: TR19 => TR24
- GE: PETtrace
- Siemens: Eclipse
- Sumitomo: CYPRIIS

Newcomers:

- BEST Cyclotrons
- CIAE: CYCIAE-14
- Compact SC cyclotrons (table-top “coffee makers”)

# PT Cyclotrons

## Established:

- VARIAN(Germany): ProBeam-250 MeV
- IBA (Belgium): S2C2
- Sumitomo (Japan): P235
- Mevion (USA): S250

## Newcomers:

- CIAE (China): CYCIAE-230
- ASIPP, Hefei (China) + Dubna (Russia): SC200 (SC230)

# Medical Interest in 100+ MeV Protons

- Ac-225 and Bi-213 : main drivers of radiopharmaceutical developments for treatment of cancers (Melanoma, Prostate and Pancreatic)
- Sr-82 : PET agent in myocardial perfusion imaging
- At-211 and Ra-223 : proven commercial demand
- Ra-224, Pb-212 and Bi-212 : research interest

# Cyclotrons in 100 MeV Niche

70–100 MeV range has just taken off the ground:

- IBA 70 MeV family
  - Best Cyclotrons 70P
  - CYCIAE-100 (Beijing China)
- 
- All are H<sup>-</sup> machines.
  - Beam losses due to the electromagnetic stripping is a dominant intensity limiting factor.
  - Low magnetic field and large magnet size is a compromise to control beam losses at high intensity.

# Direction to Alternative Solution

To be efficient and economically attractive:

- Keep machine size small  $\implies$  high magnetic field
- Reduce operating costs  $\implies$  superconducting coil

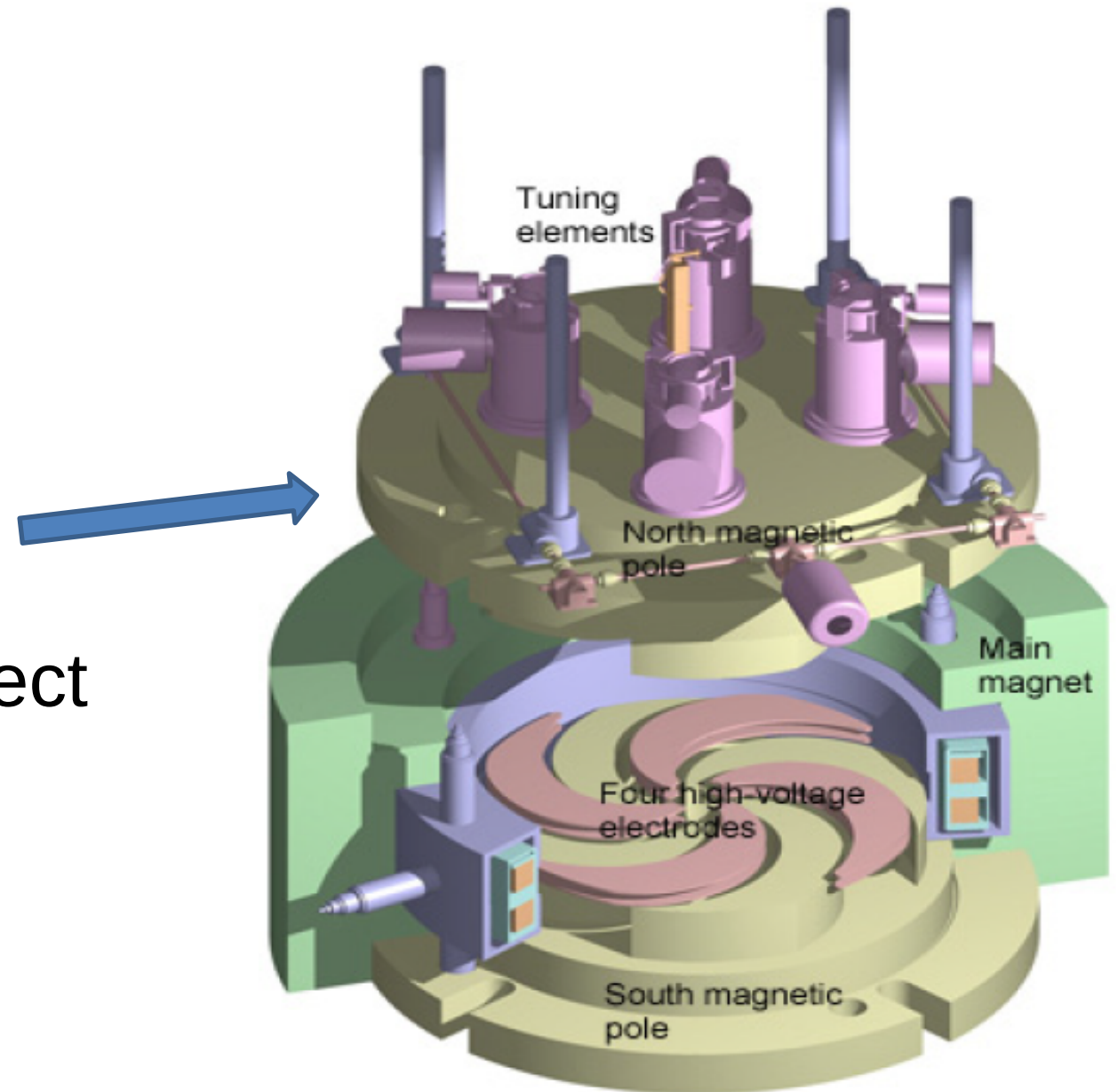
Possible way to go:

- Drop out  $H^-$  option  $\implies$  switch to  $H_2^+$ 
  - solve electromagnetic stripping issue (higher binding energy)
  - preserve stripping extraction benefits
  - no need for separated turns
  - preserve large phase acceptance
- Side benefit of S/C magnet: high magnetic field reproducibility and linearity because of iron saturation



# Preceding $H_2^+$ Cyclotron Design Studies

- SCENT project (Catania, Italy)
- IsoDAR/DAE $\delta$ ALUS project (MIT, USA)

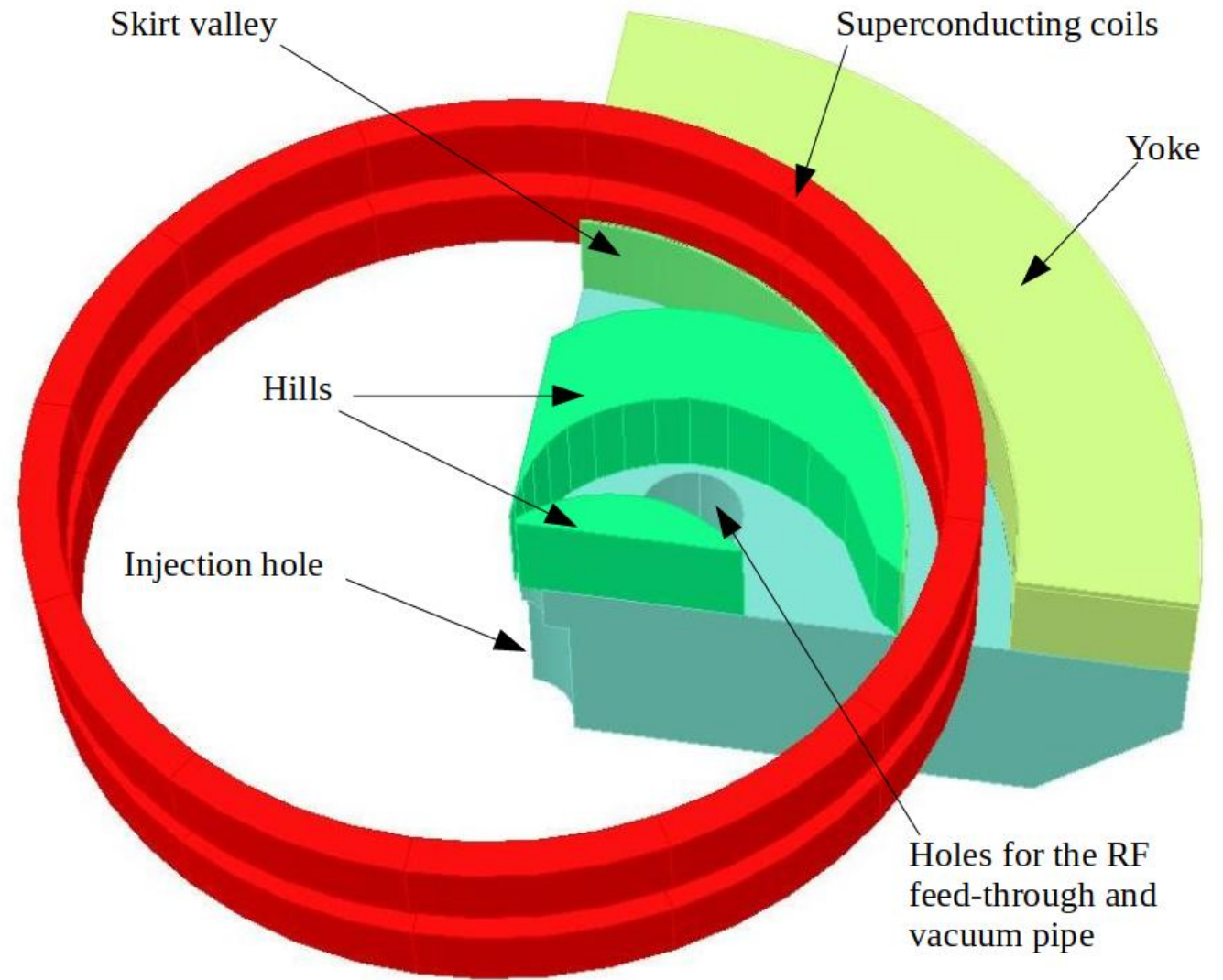


# TR100+ Main Parameters

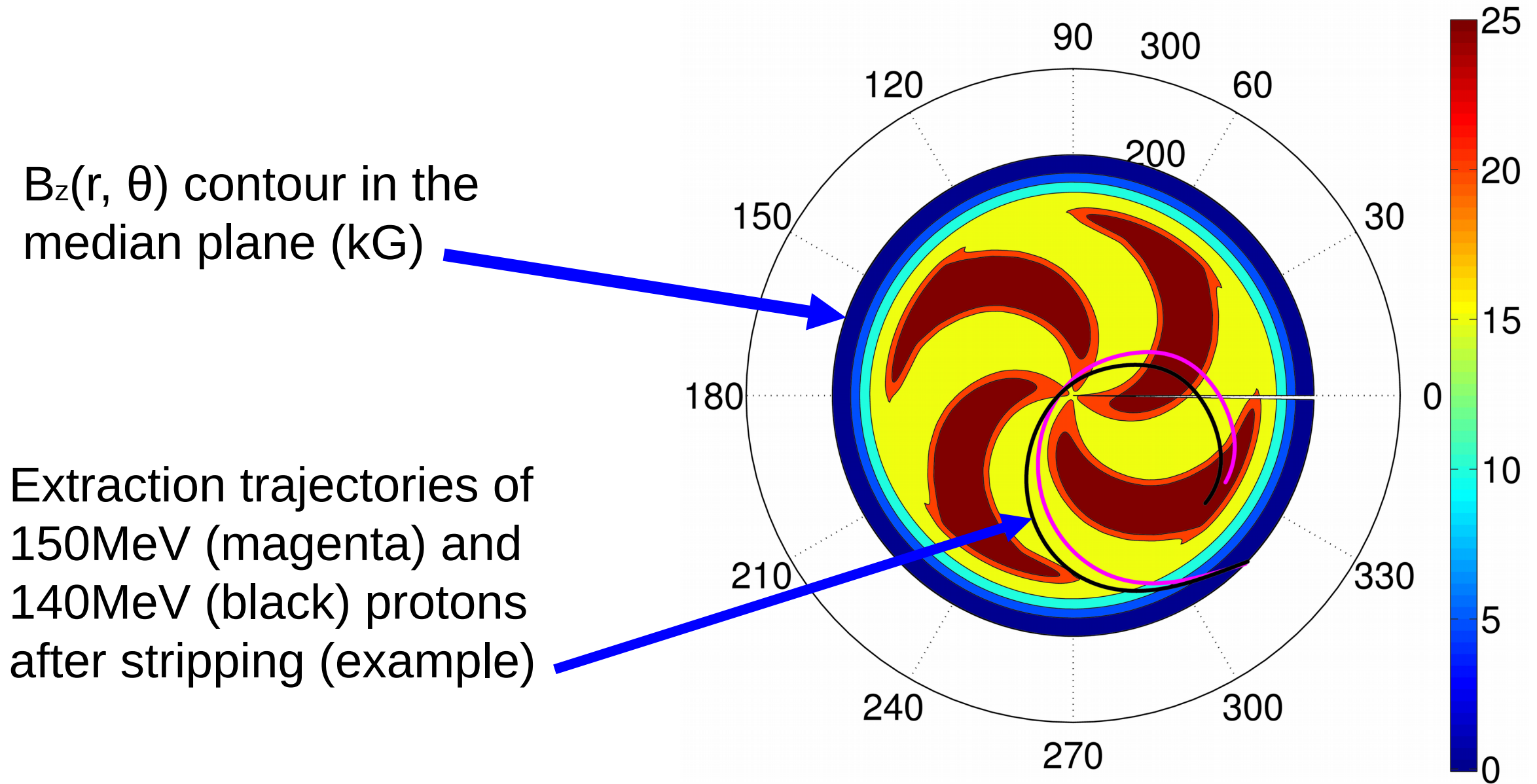
Parameters	Value
Particle accelerated	H <sub>2</sub> <sup>+</sup>
Injection energy (keV)	34.7
Extraction energy (MeV/n)	100–150
Beam intensity (μA)	800
Number of sectors	4
B <sub>0</sub> at centre (T)	2.0
Pole radius (m)	1.65
Injection scheme	Axial + external ion source
Extraction	p by stripping extraction
Coils	2 superconducting coils
Number of RF cavities	2
RF harmonic number	4
RF frequency (MHz)	61
Dee voltage (kV)	69 – 110

# OPERA Magnetic Field Model

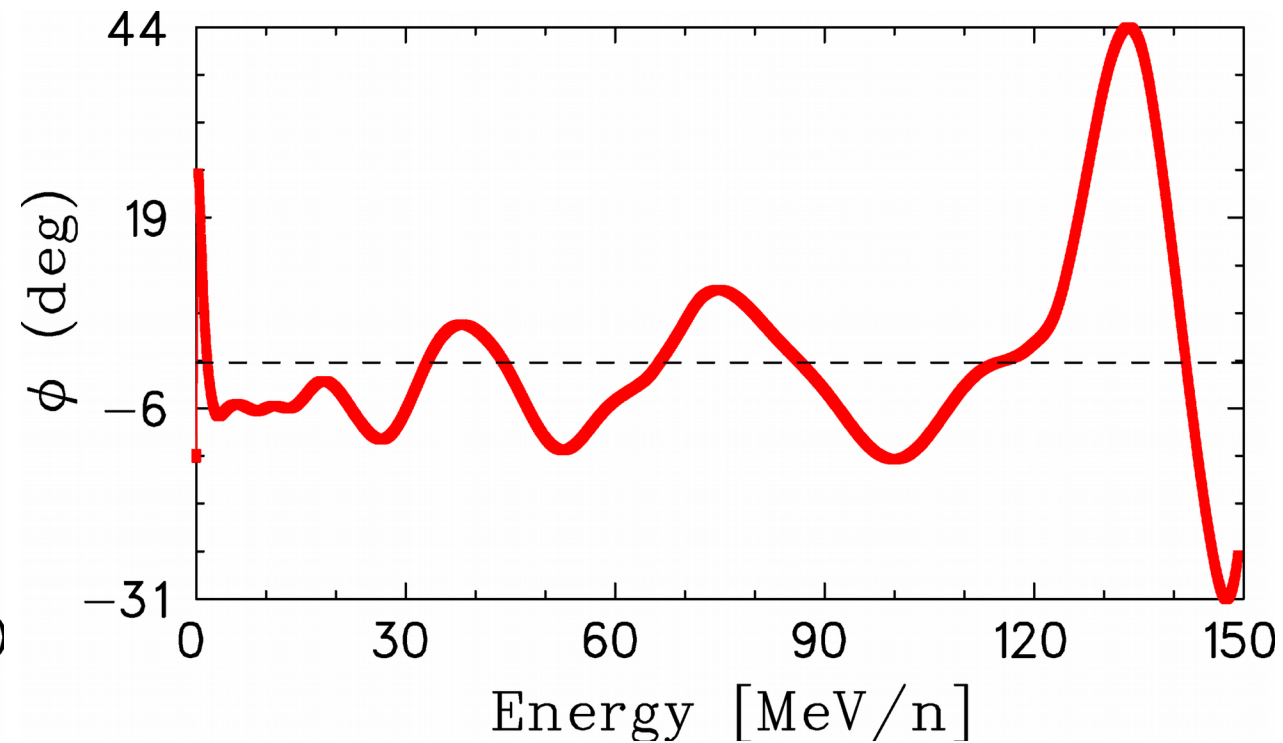
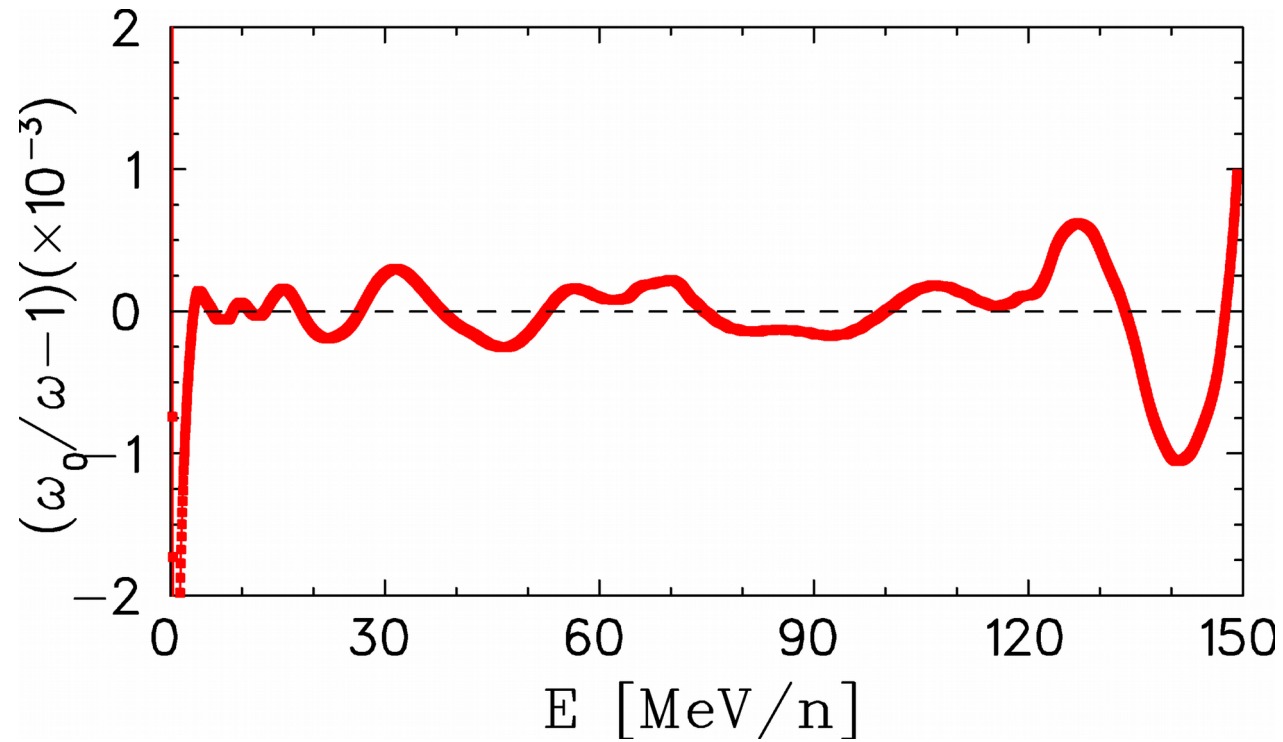
Parameters	Value
Hill gap (cm)	4.5
Pole radius (cm)	165
Sector azimuthal width (deg)	40 – 46
Sector spiral angle (deg)	20 – 70
Mean magnetic field (T)	2.0 – 2.3
Max. magnetic field (T)	2.5
Max. current density (A/mm <sup>2</sup> )	30



# Magnetic Flux Density, Extraction Trajectories



# Isochronism & Phase History



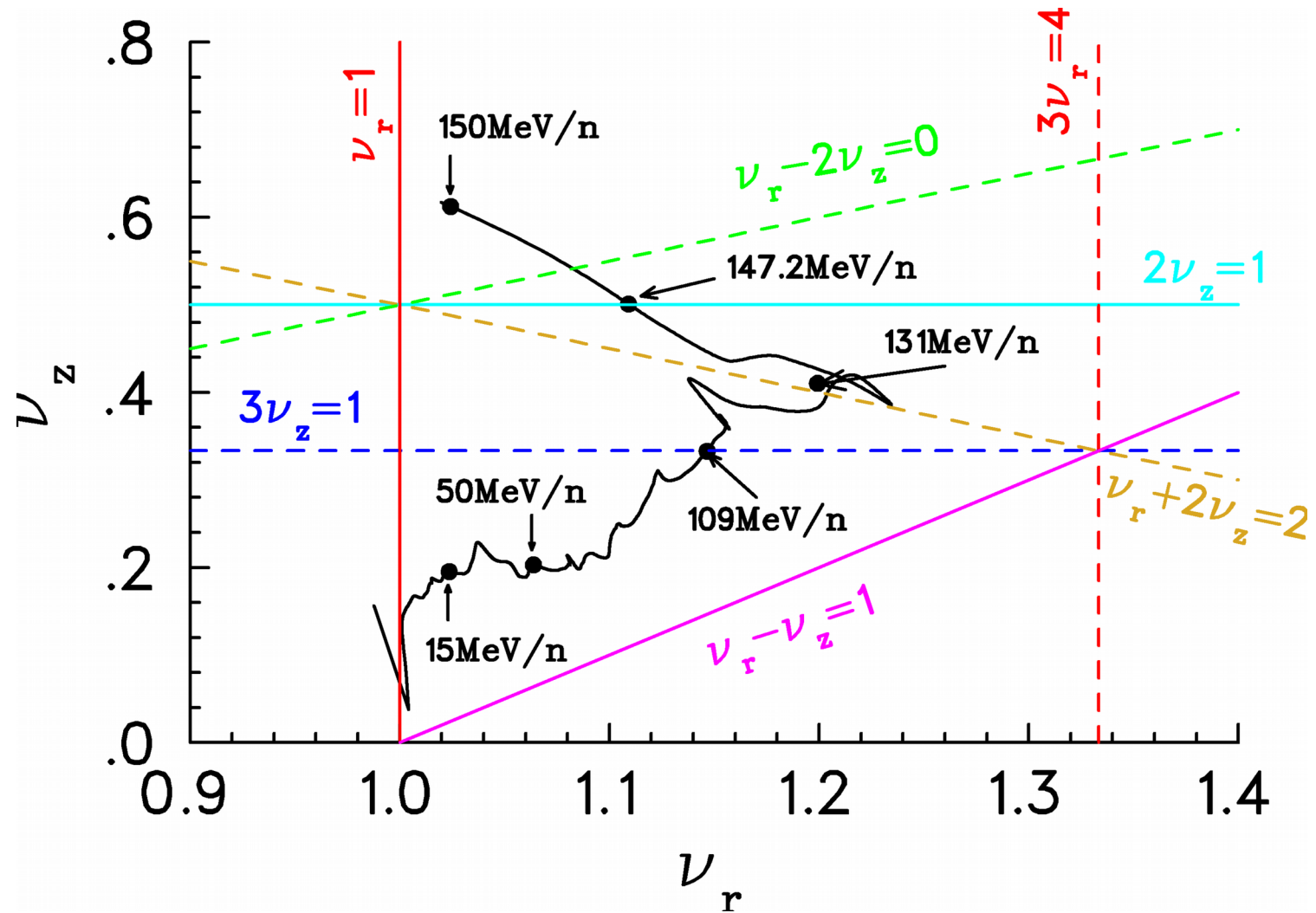
The isochronism parameter is within  $\pm 5 \times 10^{-4}$  over the entire energy range except for the centre region and the extraction region.

The rf phase excursion stays within  $\pm 44^\circ$  for a peak energy gain of 0.4 MeV/turn.

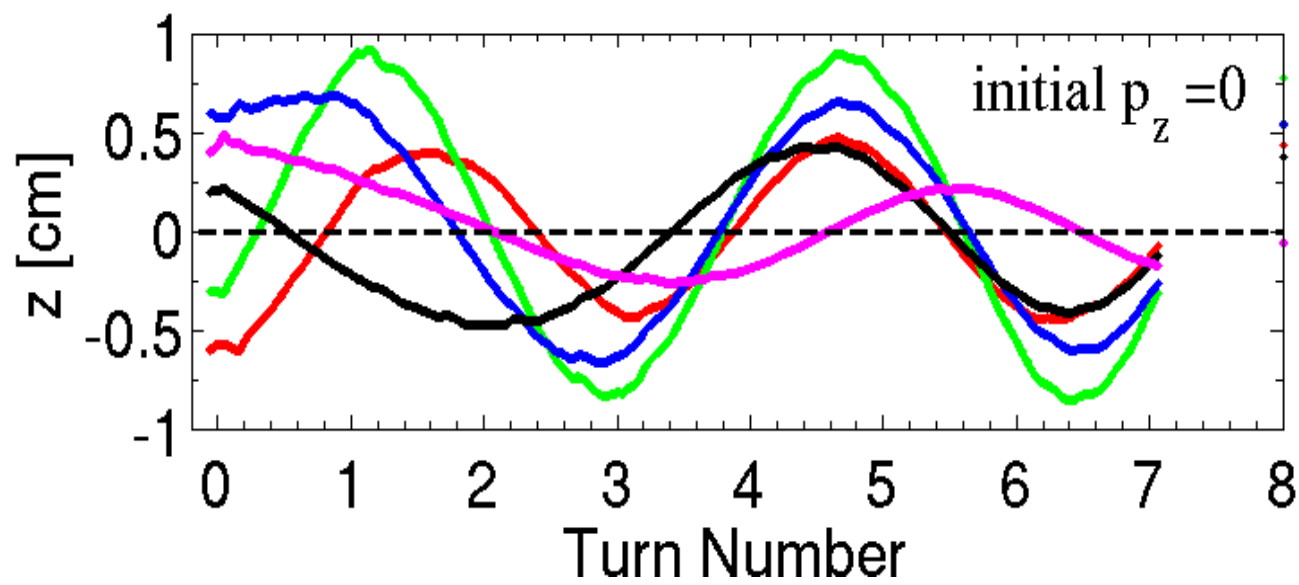
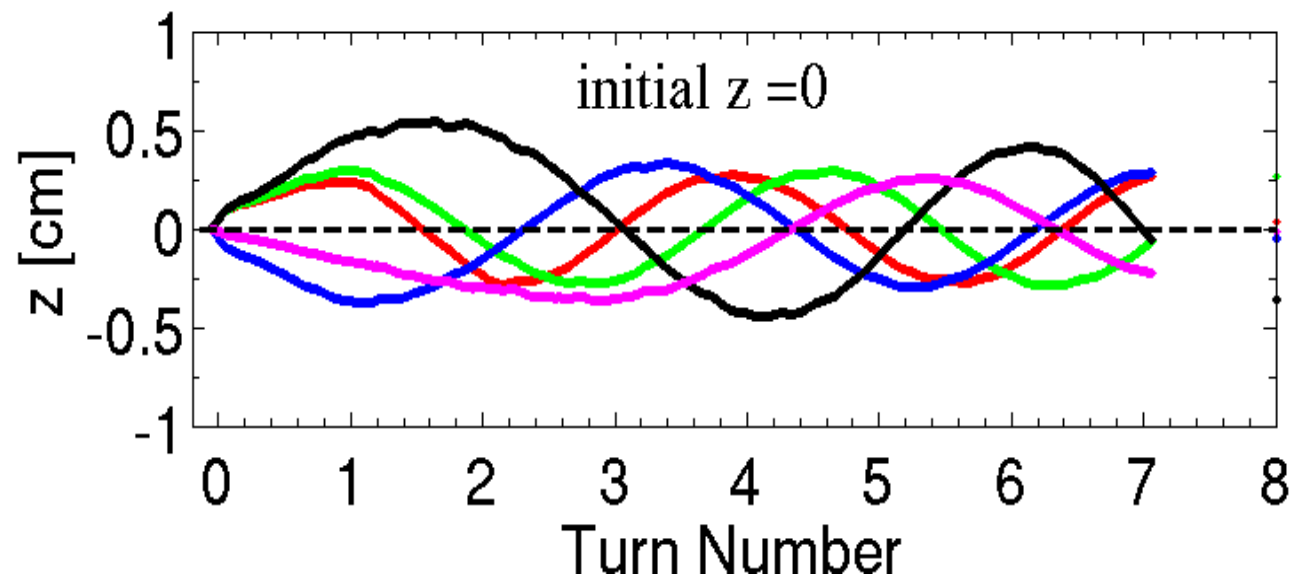
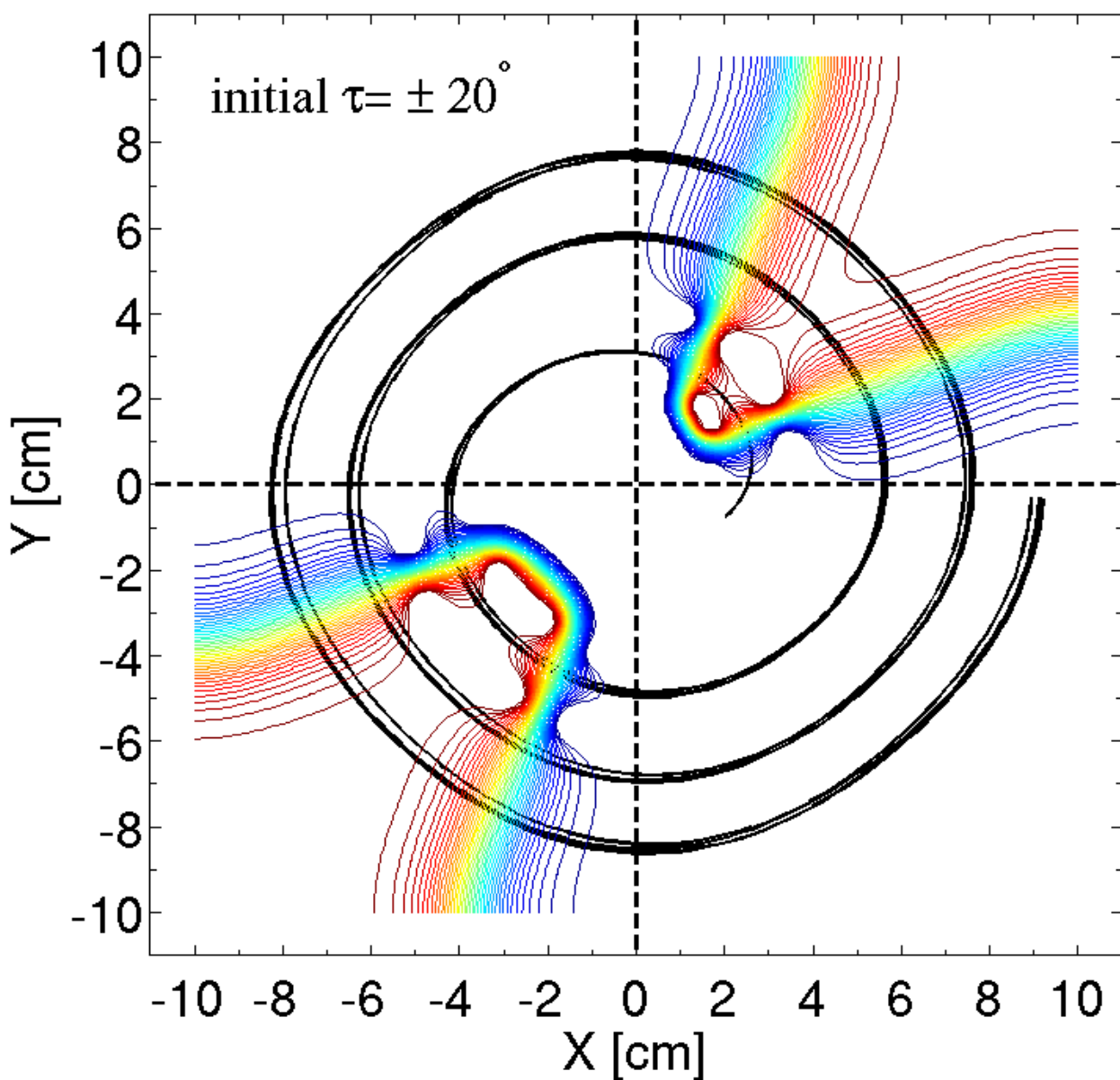
# Tune diagram

Coupling resonance  $\nu_r - \nu_z = 1$  is avoided.

Half-integer resonance  $2\nu_z = 1$  occurs at  $\sim 147.2$  MeV/n



# Centre Region Orbits

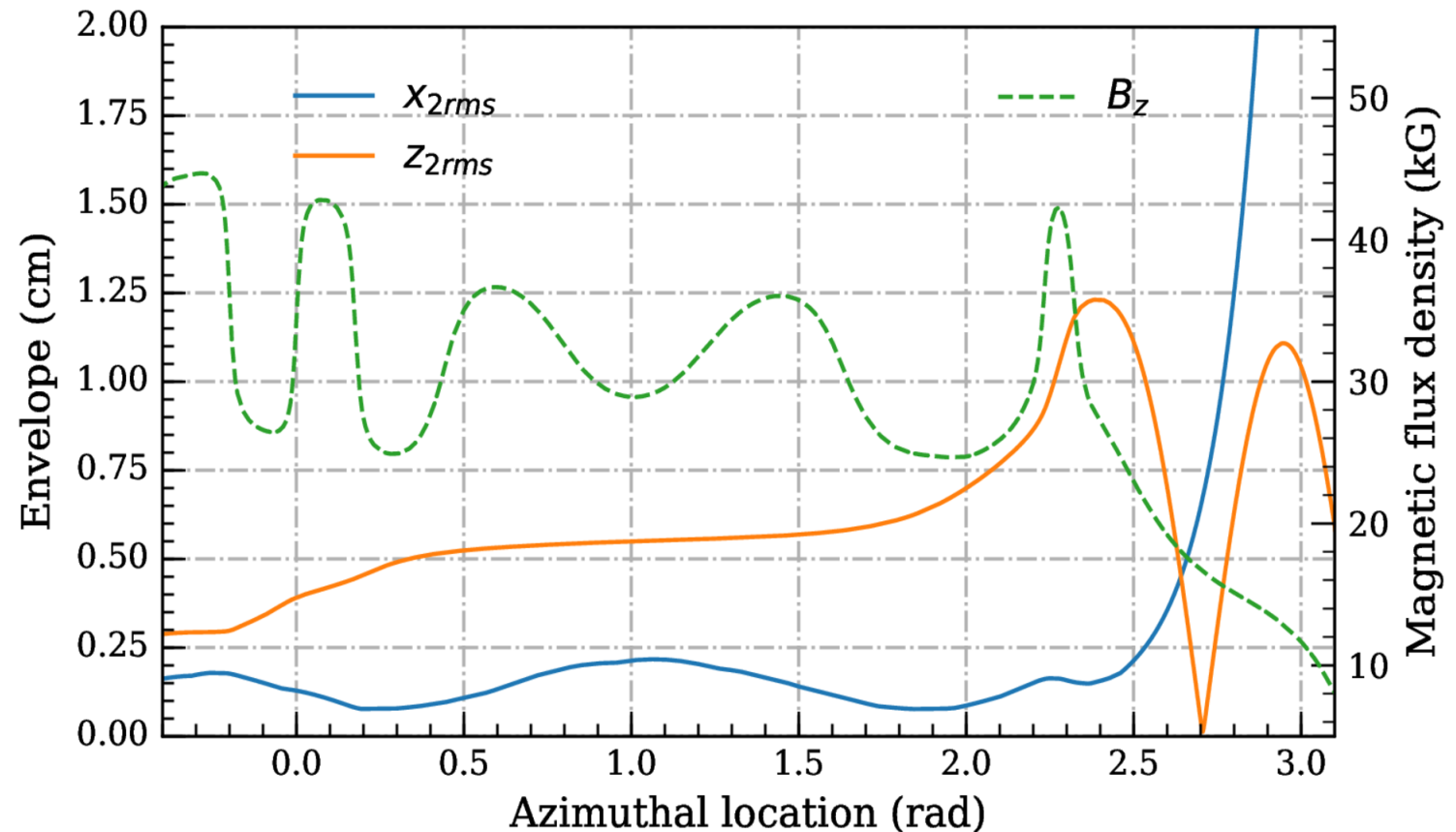


# Beam Size at Extraction

Simulation of beam envelope along extraction trajectory  
Circulating emittance:  
 $0.54 \pi$  mm.mrad (4rms, normalized)

Axial beam size (orange),  
Radial beam size (blue),  
Magnetic field strength (green).

Magnetic channel is needed to pass through the fringe field.





# Intensity Limitation

In both  $H_2^+$  and  $H^-$  compact cyclotrons the space charge effects are strongest at the first turns.

The intensity limit is driven by:

- vertical space charge tune shift
- longitudinal space charge effect

TR30 demonstrated an upper limit of  $\sim 1.0$  mA (with 5 mA injected dc beam).

For TR100+, current intensity limit scales to  $\sim 800$   $\mu$ A of extracted protons.

# Beam Losses Constraints

Two predominant types of beam loss in TR100+:

- electromagnetic dissociation
  - interactions with residual gas
- 
- $\text{H}_2^+$  has binding energy of last electron of 2.75 eV,  $\sim 3.6$  times larger than in  $\text{H}^-$  case. Unfortunately, the lowest electronic state of  $\text{H}_2^+$  has 19 bound vibrational states. Ions in a vibrational state above 16 will dissociate during acceleration in the proposed configuration:  $\sim 1\%$  of the beam could be lost.
  - Vacuum has to be better than  $1.0 \times 10^{-7}$  Torr to maintain beam loss due to residual gas stripping below 1.0%.

# Look Forward

Only preliminary conceptual consideration has taken place so far.

Next steps in the design effort:

- Injection line and center region optimization
- Sector's spiral shape optimizations for better vertical focusing
- Design of rf cavities to operate at high voltage and high power
- Exploration of vibrational states suppression in the ion source
- Superconducting coils design

Full scale project necessities:

- Converge on requirements/specifications
- Develop realistic schedule (~5 years)
- Secure funding
- Define and engage partners
- Build up dedicated project team

Thank you  
Merci

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